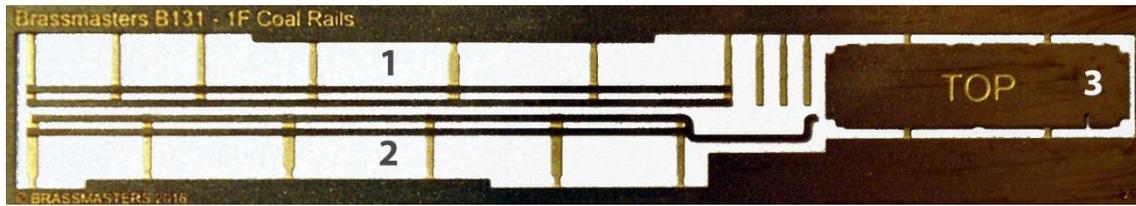


## B131 MR/LMS 1F 0-6-0T - Replacement coal rails for Bachmann model



There are three options provided for, two for the open cab, and one for the closed cab. These are continuous with a dropped section for the hand brake handle or gapped for the open cab, and simple replacements for the closed cab.

Whichever coal rails you are using, bending is made easier using the jig provided.

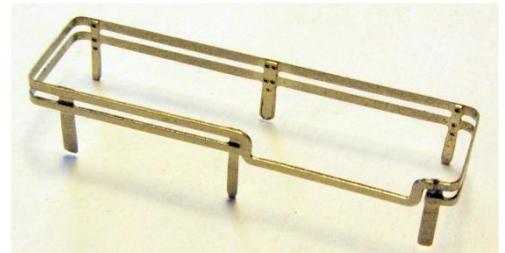
Take the jig [3] and file the cusp in the slots in the jig for the coal rail uprights and also the circular corner cut-outs. Mount four pieces of 1.0 mm wire approximately 5 mm long vertically in the corners of the jig. As always, the easiest way to get them vertical is to drill a vertical hole in a piece of scrap wood and insert the wire in this whilst soldering to the jig. There is sufficient wire in the kit to allow for this.



### Open cab version



For the open cab version, take the chosen coal rails ([2] for the dropped section version or [1] for the gapped version) and push through the rivets using the half-etched holes. Position the coal rails along the back of the jig and curve the corners around the wire, one corner at a time. Check that the corner radius is tight and at 90 degrees. We used a 1.0 mm drill to help with this. For the continuous rails, attach the two ends to each other.



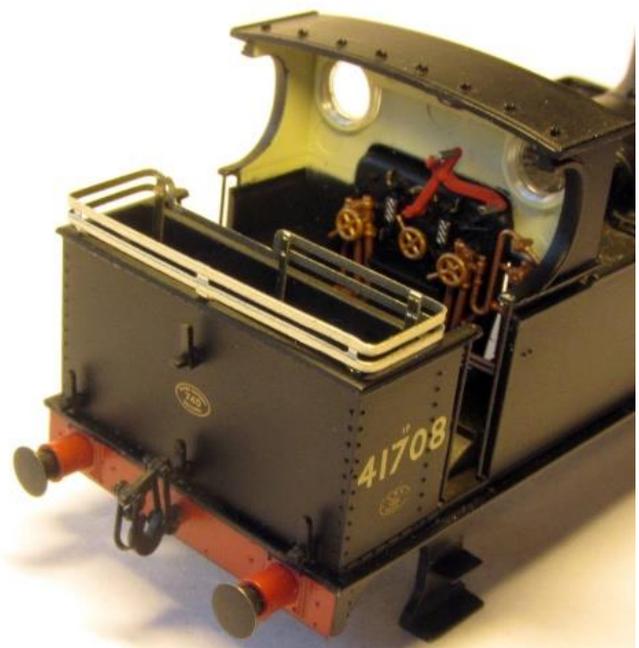
Bend the legs inwards along the rear edge of the coal rail using the half-etched hole as guide. Place the slot in the jig over the horizontal part of the leg and bend downwards.

### Closed cab version

For the closed cab version, utilise the open cab gapped rails [1].

It will be necessary to trim back the rails to a suitable length to attach to the cab sides, or bend round to attach to the cab back. Additional uprights are provided and should be added as required to each side of the bunker.

Attach the coal rails to the inside of the Bachmann bunker using cyanoacrylate glue or epoxy resin.



### Replacement splashers

The splashers fitted to the Bachmann body are over scale to accommodate 00 wheel flanges. If modelling in P4, a set of reduced size splashers is available as a separate etch from Brassmasters.

